

Date: Thursday, 06/09/2007 10:26:14 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING BRACKET
Job Number : 34445	
Estimate Number : 10604	
P.O. Number : N/A	Part Number : D2581
This Issue : 06/09/2007 S.O. No. : N/A	Drawing Number : D2581 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : A1
Previous Run : 32066	Material : N/A
Written By : _____	Due Date : 13/09/2007 Qty: 52 Um: Each
Checked & Approved By : _____	
Comment : Est. D 01.07.17 Added info to step 2 SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0196 sf(s)/Unit Total: 1.0210 sf(s)
304/316 .125 Sheet
(M304S0125)
Batch: M104934 IB 07-09-06

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D2581
Dwg Rev: A1
Prog Rev: A1

IB 07-09-06

2-Deburr if necessary

07/09/10 Jm

52

52

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 07-09-06

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/09/10

counter

x52

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE
Form as per Dwg D2581 using CNC Brake

SB 07/09/11

PTD →

50

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Drawing Name: MOUNTING BRACKET

Job Number: 34445

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/09/11 *countes* *Y50*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS*

PD 07-09-11

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PD 07/09/11

Job Completion



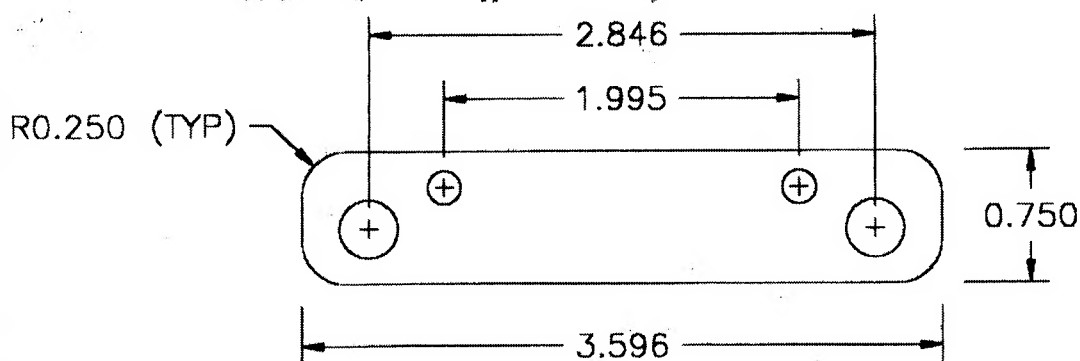
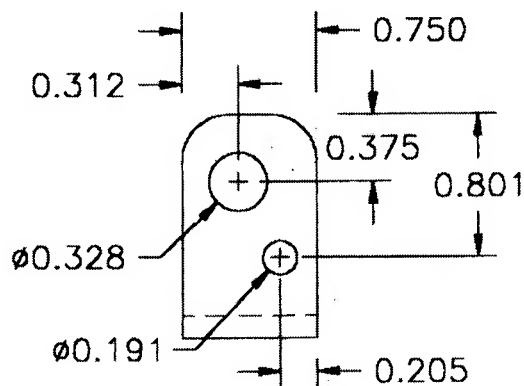
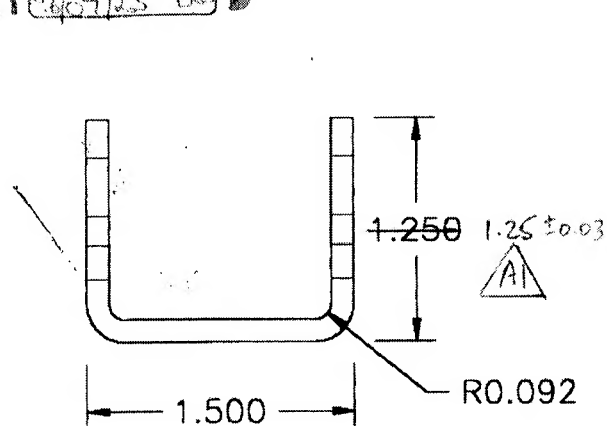
U 07-09-12

PD →
Last
page



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
A1	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
9/6/07/23 BW

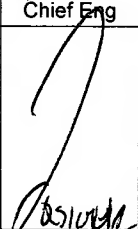



W/O
34445

MATERIAL: 304/316 SS 0.125 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 07/09/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/09/14	5	1 piece was scrap at the set-up + 1 other was scrap was went wrong way human error.		(2) Scrap + destroy No Rep/see	SP 07/09/14	En 07/09/14		En 07/09/14

NOTE: Date & initial all entries